

Garant**Die 6g, M: M3**

Order data

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|--------------|---------------|
| Order number | 140300 M3 |
| GTIN | 4045197083074 |
| Item class | 11K |

Description

Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1³/₄ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 0.5 mm

External Ø: 20 mm

Height: 5 mm

Technical description

| | |
|-----------------|-----------|
| Height | 5 mm |
| Pitch | 0.5 mm |
| External Ø | 20 mm |
| Tolerance class | DIN 13 6g |
| Thread size | M3 |

| | |
|-------------------|------------|
| Thread type | M |
| Flank angle | 60 ° |
| Tool material | HSS |
| Standard | EN 22568 |
| Cutting direction | right-hand |
| Type of product | Die |

User data

| | Suitability | V _c | ISO code |
|-------------------------------|---|----------------|----------|
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Oil | suitable | | |
| dry | suitable only under restricted conditions | | |